

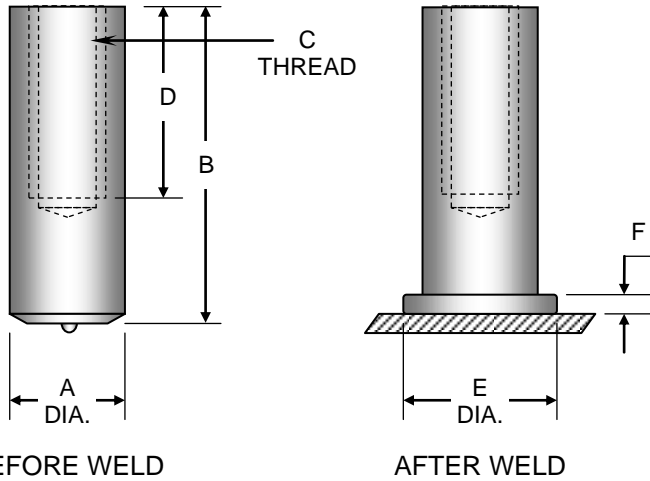
# Cutlass Fasteners, Inc.

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 cutlass-studwelding.com

## Stud Welding...

- Fasteners
- Equipment
- Service

## ARC TAPPED PADS



A Ø	E Ø	F	FERRULE
1/4	23/64	7/64	FB-08
5/16	25/64	7/64	FB-10
3/8	7/16	1/8	FB-12
1/2	19/32	5/32	FB-16
5/8	51/64	3/16	FB-20
3/4	15/16	1/4	FB-24

DIAMETER	B (MIN.)	C (MAX.)	D (MAX.)
1/4	3/4	8-32 UNC	3/8
5/16		10-24 UNC 10-32 UNF	1/2
3/8	7/8	1/4-20 UNC	5/8
1/2	1.0	5/16-18 UNC	3/4
5/8	1.1/4	3/8-16 UNC	7/8
3/4		1/2-13 UNC	

“B” dimension is length before weld.

Studs 1/2" diameter and below will be 1/8" shorter after weld. Studs 5/8" diameter and larger will be 3/16" shorter after weld. Maximum “D” dimension will be approximately 1/4" less than “B” dimension to avoid burn through when stud is welded.

Non-standard diameters and/or lengths are available by special order....minimum order quantities may apply.