

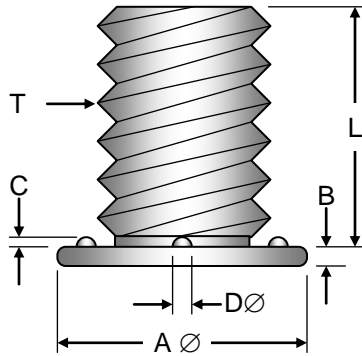
Cutlass Fasteners, Inc.

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Stud Welding...

- Fasteners
- Equipment
- Service

METRIC RESISTANCE WELD SCREWS (HW)



T (Thread)	A Ø	B	C	D Ø
M3	8.0	1.2	0.53	1.40
M4	9.3	1.3	0.64	1.78
M5	11.6	1.6	0.81	2.13
M6	14.0	1.9	1.02	2.54
M8	18.8	2.5	1.20	3.10
M10	23.0	3.1	1.40	3.56

Thread Size	Material	Part No. Prefix	L (Length ± 0.4mm)									
			10	12	16	20	25	30	35	40	45	50
M3	Mild Steel	8031-	0310	0312	0316	0320	0325	0330				
	Stainless	8032-	0310	0312	0316	0320	0325	0330				
M4	Mild Steel	8031-	0410	0412	0416	0420	0425	0430				
	Stainless	8032-	0410	0412	0416	0420	0425	0430				
M5	Mild Steel	8031-	0510	0512	0516	0520	0525	0530	0535	0540	0545	0550
	Stainless	8032-	0510	0512	0516	0520	0525	0530	0535	0540	0545	0550
M6	Mild Steel	8031-		0612	0616	0620	0625	0630	0635	0640	0645	0650
	Stainless	8032-		0612	0616	0620	0625	0630	0635	0640	0645	0650
M8	Mild Steel	8031-			0816	0820	0825	0830	0835	0840	0845	0850
	Stainless	8032-			0816	0820	0825	0830	0835	0840	0845	0850
M10	Mild Steel	8031-				1020	1025	1030	1035	1040	1045	1050
	Stainless	8032-				1020	1025	1030	1035	1040	1045	1050

Part number example....M6 X 25 SS HW WELD SCREW....8032- 0625

Non-Stocked sizes and non-standard diameters and/or lengths are available by special order....minimum order quantities may apply.